

Work Order ID 87856

July-17-12 8:03:43 AM

87856

Page 1

Item ID: D206-559-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw

Start Date: 7/17/12 Start Qty: 3.00

3

Cust Item ID:

Required Date: 7/18/12 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9527	rev A								
IIN-D206-559	rev L								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPPD206-559-011 CHG007								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									

DAS
16
9-89

12/18/19

Handwritten: J. Formley 12-7-17

Handwritten: (3)

Handwritten: 3

Handwritten: 12/07/17 JB

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Item ID: D206-559-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw

Start Date: 7/17/12 Start Qty: 3.00

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Required Date: 7/18/12 Req'd Qty: 3.00

3

Customer:


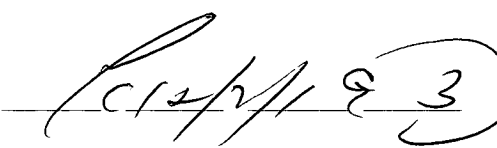
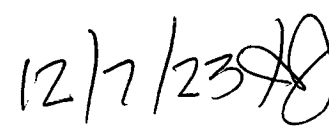
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170 *170* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00							
180 *180* Packaging Packaging	Packaging Memo Identify and pack for shipping as per PPPD206-559-011 Location: _____	0.00 0.00							
190 *190* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							 ME 12-07-20

Picklist Print

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Work Order ID: 87856
Parent Item: D206-559-011
Parent Item Name: Bearpaw

Start Date: 7/17/12
Start Qty: 3.00

Required Date: 7/18/12
Required Qty: 3.00

Comments: IPP Rev: C04.02.17 Blank size changed KJ/JLM
IPP Rev: D 07-01-02 Was K10007 JLM
IPP Rev: E 08-05-05 up a chg DD verified by: EC
IPP Rev: F 08-10-15 New Manufacturing Method JLM Verified By: EC
10.10.04 per DSI9527 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-17A Bolt		Purchased	No			160	Each	229.0000	8	24			
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Location	Loc Qty	Loc Code
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ST358	224	
116704	0	
121541	224	121541
ST359	5	
112314	0	
121068	5	

AN4-20A Bolt		Purchased	No			160	Each	305.0000	8	24			
-----------------	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--

Location	Loc Qty	Loc Code
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GA	50	
116419	50	
ST359	255	
117514	51	
121541	204	121541

AN960JD416 Washer	NAS1149D0463J	Purchased	No			160	Each	29.0000	16	48			
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Location	Loc Qty	Loc Code
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ST351	29	
116289	8	
119097	21	

121541
30 121912
17x122441
12/07/12

Picklist Print

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Work Order ID: 87856

Parent Item: D206-559-011

Parent Item Name: Bearpaw

Start Date: 7/17/12

Required Date: 7/18/12

Start Qty: 3.00

Required Qty: 3.00

D2182B Manufactured No

Rubber Cushion

(D2182B050) Cut (4) at 5.00" as per dwg ***per kit***

Location

Loc Qty

Loc Code

ST410

368.21817

63413

1.6

66063

41.61817

86201

325

160

f

368.2182

1.666

4.998

✓ JB

D2274

Radius Block

Manufactured No

Location

Loc Qty

Loc Code

ST007

130

85455

130

160

Each

130.0000

86201
8 ✓ JB

D2435

Bearpaw, 206

Manufactured No

Location

Loc Qty

Loc Code

ST456

114

77038

6

83266

50

86871

58

160

Each

114.0000

85455
2 6 86342
4 12 - JB

D2529

Washer

Manufactured No

Location

Loc Qty

Loc Code

ST010

155

79485

18

84435

137

86871
8 24 JB 12/07/17
84435

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Shop Packet Print

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Picklist Print

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Page 3

Work Order ID: 87856
Parent Item: D206-559-011
Parent Item Name: Bearpaw

Start Date: 7/17/12

Required Date: 7/18/12

Start Qty: 3.00

Required Qty: 3.00

MS21042L4
Nut

Purchased No

160 Each 2,085.0000

8.2

24

JP

h

Location

Loc Qty

Loc Code

ST300

2085

119075

116

121011

193

121444

1776

121444

QS200-M44S

Purchased No

160 Each 15.0000

2.5

6

JP

12/07/17

Location

Loc Qty

Loc Code

ST455

15

115589

1

121068

14

121068

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP